



Dart Aerospace Ltd.
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Canada

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C2-RC
Job Sheet 183512



Part No: C2-RC

Job Qty: 1 ea

Part Name: Ring Cage



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/19/18

Job Tracking No:

Due Date: 10/26/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG C2-RC Rev. 2 IPP Rev. A 18.09.12 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		10/26/18	0.00	0.00	Start Up Small Fab-1		
100	Small Fab	1 pcs		10/26/18	0.00	0.50	Small Fab-9		
120	QC	1 pcs		10/26/18	0.00	0.00	QC5		
140	Packaging	1 pcs		10/26/18	0.00	0.00	Packaging3-1		
160	QC21-FG	1 Ea		10/26/18	0.00	0.00	QC21		

Part Op 100 - ASSEMBLE AS PER DWG ***HAND TIGHTEN ALL BOLTS, SPREAD COTTER PIN JUST ENOUGH SO THAT IT
Descriptions: WILL NOT FALL OUT***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN6-22	Bolt	1 Ea (1 ea)	90-Start up Operation	5078781
AN310-6	Castellated Nut	1 Ea (1 ea)	100-Small Fab	Fm122459-40
AN5-21A	Bolt	2 Ea (2 ea)	100-Small Fab	5071344
C2-18B	Weldment	1 Ea (1 ea)	100-Small Fab	5093603
C2-20-21	Cotter Pin	1 Ea (1 ea)	100-Small Fab	5118159
C2-21P	Lifting Bushing C2 Cage	1 pcs (1 ea)	100-Small Fab	5068055
MS21044N5	Nut	2 Ea (2 ea)	100-Small Fab	5029526
NAS1149F0563P	Washer	4 Ea (4 ea)	100-Small Fab	5093546
NAS1149F0663P	Washer	2 Ea (2 ea)	100-Small Fab	5067901-1
NAS1149F0663P	WASHER	2		5051447-2
				F18057-4-1

Operation
90-Start up
100-Small



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Container No: S120917



Part: C2-RC

Job No: 183512

Serial No/Batch: S120917

Revision: 2

Inspector:

Exp Date:

Instructions:

Date: 10/24/18

Inventory

Allocated

24	0
14	0
289	0
0	0
97	0
23	0
253	0
952	0
746	0

Specifications could not be found.

Plex 9/19/18 9:49 AM Dart.lajeunesse.marie